

## WestRock Crescendo® C1S

Description	Standard	Unit	Values							
			254	305	345	376	406	452	493	596
Thickness	T-411	microns (µm)	254	305	345	376	406	452	493	596
Weight	T-410	gsm (g/m <sup>2</sup> )	195	230	260	275	290	320	340	400
Moisture	T-412	%	5.3							
Internal Bond	T-569	J/m <sup>2</sup>	168	147						
Stiffness Taber 15° - MD	ISO 2493	mNm	5.4	8.3	11.0	13.9	17.1	21.6	26.4	42.2
Stiffness Taber 15° - CD	ISO 2493	mNm	2.5	4.4	5.5	6.9	8.4	11.0	13.3	22.6
ISO Brightness	ISO 2470	%	91							
GE Brightness	T-452	%	92							
CIE Whiteness	ISO 11475	%	122							
Parker Print	ISO 8791	µm	1.0							

**PEFC certified**

ISO 9001