

CrownBoard Craft®

Description	Standard	Unit	Value										
Thickness	ISO 534	micron (µm)	365	400	430	455	480	510	535	585	630	745	
Weight	ISO 536	gsm (g/m ²)	245	265	285	300	315	330	345	375	405	460	
Bending resistance L&W 15° MD	ISO 2493	mN	310	370	460	555	630	730	860	1065	1175	1600	
Bending resistance L&W 15° CD	ISO 2493	mN	145	175	220	260	320	360	430	580	670	980	
Internal bond strength	T-569	J/m ²	150										
Tearing resistance GM	ISO 1974	mN	4000	4500	5200	5800	6300	7200	8000	9100	10200	12000	
CIE Whiteness (top)	ISO 11475	%	93										
Roughness PPS-10 (top)	ISO 8791-4	µm	1.7										
Roughness Bendtsen (top)	ISO 8791-2	ml/min	120										
Roughness Bendtsen (reverse)	ISO 8791-2	ml/min	1000			1100			1200			1300	
Cobb 60"	ISO 535	g/m ²	35										
Moisture content	ISO 287	%	7.6	7.7	7.8	7.9	8.0	8.1	8.2	8.4	8.5		

Product Certifications

FSC®
Food safe

Mill Certifications

ISO 9001
ISO 14001
ISO 50001
FSCC 22000