

## WestRock KraftPak™

Description	Standard	Unit	Value									
Thickness	T-411	microns (µm)	381	432	457	508	559	610	660	711	762	
Weight	T-410	gsm (g/m <sup>2</sup> )	225	244	259	283	307	332	356	386	410	
Moisture	T-412	%	6.3									
Gurley Porosity	T-460	sec	16				18	20	22	24		
Stiffness Taber 15 (metric) - MD	T-489	mNm	10.5	14.3	17.2	22.0	28.7	35.8	45.0	56.4	67.4	
Stiffness Taber 15 (metric) - CD	T-489	mNm	4.3	5.7	7.2	9.1	12.0	15.3	18.6	23.9	28.7	
Cobb - Top	T-538	g/m <sup>2</sup>	45									
Cobb - Bottom	T-524	g/m <sup>2</sup>	50									
Scott Internal bond	T-569	J/m <sup>2</sup>	210									
Smoothness Side Felt	T538	ml/min	355		365	370	375	380		385		
Smoothness Side Wire	T538	ml/min	420									
Elmendorf Tear - MD	T-414	N	3.19	3.63	3.83	4.27	4.95	5.44	5.79	6.08	6.43	
Tensile Strength - MD	T-494	kN/m	14.0	15.8	16.6	17.9	19.3	20.1	20.7	21.4	21.9	
Tensile Strength - CD	T-494	kN/m	7.4	7.9	8.2	8.8	9.6	10.2	10.5	11.0	11.9	

**PEFC certified**