

## Paper Plus

Description	Standard	Unit	Values										
Weight	ISO 536	gsm (g/m <sup>2</sup> )	60	70	75	80	90	100	120	140	190	250	
Thickness	ISO 534	microns (µm)	78	91	98	104	117	128	158	185	247	325	
Smoothness Bekk	ISO 5627	sec/10ml	15.0-35.0										
Stiffness Taber 15° MD	DIN 53121	mNm	0.12	0.22	0.26	0.32	0.40	0.50	0.80	1.20	3.20	8.00	
Stiffness Taber 15° CD	DIN 53121	mNm	0.06	0.11	0.13	0.16	0.20	0.25	0.40	0.60	2.10	4.50	
Moisture	ISO 287	%	5.0-5.5							5.0 - 6.0			
Opacity	ISO 2471	%	86	90									
Brightness	ISO 2470	%	95										
CIE Whiteness	ISO 11475	%	160										

### Product Certifications

PEFC  
ISO 9706  
Elemental Chlorine free

### Mill Certifications

ISO 9001  
ISO 14001